

Industrial Automation

IMI Norgren

Quick exhaust valves

- Port size: G1/8 ... G1/2
- Enables air to be exhausted quickly from air cylinders
- Allows higher cylinder speeds to be achieved
- Simple, compact design and construction
- Very reliable in operation



Technical features

Medium:

Compressed air, filtered. lubricated or non-lubricated

Operation: Poppet valve Operating pressure: 0,5 ... 10 bar (7 ... 145 psi)

Port size:

G1/8,G1/4,G3/8,G1/2

Mounting:

Ambient/Media temperature:

-20°C ... +80°C max.(-4 ...

+176°F)

Air supply must be dry enough to avoid ice formation at temperatures below +2°C (+35°F) Materials:

Body and Cover: Aluminium or zinc alloy

Seals: NBR

Technical data, standard models

Symbol	Port siz	Port size		Flow factor 1 » 2		Flow factor 2 » 3			Flow from Weight 1 » 2 at 6 » 5 bar		Spare kit	Model *3)	
	Inlet	Outlet	Exhaust	C *1)	Cv	Kv *2)	C*1)	Cv	Kv*2)	(dm3/min)	(kg)		
	G1/8	G1/8	G1/8	3,8	0,93	0,81	7	1,72	1,49	837	0,15	Т70С1800К0	T70C1800
2	G1/4	G1/4	G1/4	7,4	1,8	1,58	9,7	2,38	2,07	1289	0,13	T70C2800K0	T70C2800
1 3	G3/8	G3/8	G3/8	14,5	3,55	3,1	20,5	5	4,37	2656	0,21	Т70С3800К0	T70C3800
	G1/2	G1/2	G1/2	19,7	4,83	4,2	25	6,13	5,33	3101	0,19	Т70С4800К0	T70C4800

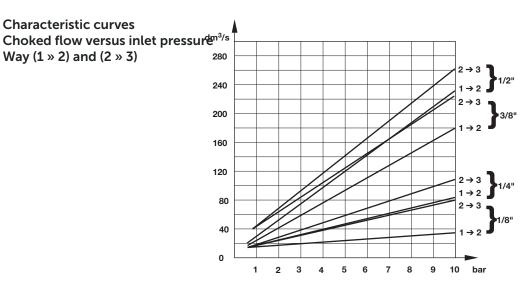
^{*1)} Measured in dm3/(s.bar)

Options selector

Thread form	Substitute	4
ISO G, parallel	С	
NPT	A	

T70***00

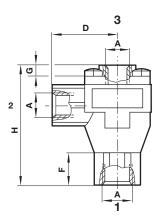
>	Port size	Substitute
	1/8"	18
	1/4"	28
	3/8"	38
	1/2*	48

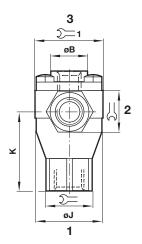


^{*2)} Measured in m3/h



Drawing





Dimensions in mm Projection/First angle





Α	ØB	D	F	G	Н	ØJ	К	2 =	∑=1	Model
G 1/8	19	28	15,5	3,5	53	29	35,5	19	30	T70C1800
G 1/4	19	28	15,5	3,5	53	29	35,5	19	30	T70C2800
G 3/8	30	40	15,5	4	73,5	46	48	30	46	T70C3800
G 1/2	30	40	15,5	4	73,5	46	48	30	46	T70C4800

Warning

These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under »Technical features/data«. Before using these products with fluids other than those specified, for non-industrial applications, life-support systems or other applications not within published specifications, consult Norgren Ltd.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes.

The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.

System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.